



Malaysian Tobacco Company Bhd.

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15th January 1986

Mr P J Martinez
Brown & Williamson International Tobacco
P O Box 35090
Louisville
Kentucky 40232
USA

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Dear Pedro

NEWPORT 100'S

I enclose herewith pages 1-5 of the Start-Up General Specifications together with sample labels and closures for Newport 100's for your approval. Pages 6-14 are similar to that for Newport King Size.

Kindly revert as soon as possible.

Warmest regards

Yours sincerely

(LEE KOK KONG)
Products Manager

Enc:

LKK/jt

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"Leaders in Quality"

RESTRICTEDBROWN & WILLIAMSON INTERNATIONAL TOBACCOSTART-UP GENERAL SPECIFICATIONS

Brand: NEWPORT 100'S Country: Malaysia
 Style: Soft Cup Company: Malaysian Tobacco Company Berhad
 Licensee Ref. No.: _____ Market: Malaysia
 Place of Manufacture: Kuala Lumpur

CIGARETTE MAKINGPhysical Characteristics

Overall Cigarette Length	<u>100</u>	mm
Tobacco Rod Length	<u>75</u>	mm
Filter Plug Length	<u>25</u>	mm
Filter Plug Pressure Drop (unencap.)	-	mm
Filter Plug Pressure Drop (encap.)	-	mm
Cigarette Circumference	<u>24.75</u>	mm
Total Pressure Drop (unencap.)	-	mm
Total Pressure Drop (encap.)	-	mm
Tipping Length	<u>32.0</u>	mm
Print Position	<u>35.0</u>	mm
Moisture Content (in pack)	<u>13.5</u>	%
Filter Ventilation Rate	<u>0</u>	%

Weights

Total Cigt. Wt.	<u>1170</u>	mg
Net Net Tobacco	<u>886.0</u>	mg
Tob. Rod Density	<u>236.0</u>	mg/cc

(From top of print to end of cigarette)

Tipping and Tipping ApplicationTipping Paper:

Supplier(s) Local
 Supplier Code No(s). _____
 Color White with 2 green lines
 Perforation Type _____
 and No. of Lines None
 Porosity Non-Porous (Coresta)
 Print Description _____
 Bobbin Width 64 mm
 Bobbin Length 3000 m
 Substance 36 gm/m²

Adhesive:

Supplier(s) Swift's Chemicals (UK)
 Supplier Code No(s). TK.9001
 Type PVA

Application Pattern:Overall X Skip _____ Other _____Glue Free Area: NA

Dimension _____ mm x _____ mm

Positioning _____ mm from mouth end

(Indicate N/A If Not Applicable)

Prepared by: _____

Date: _____

Approved by: _____

Date: _____

Replaces: _____

Date: _____

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CIGARETTE MAKING - Cont'd.Brand: NEWPORT 100'S Company: Malaysian Tobacco Company BerhadCigarette Paper:Type VergePorosity 45 (Coresta)Bobbin Length 6,000 mBobbin Width 26.75 mmSupplier EcustaCode E-753Additive 0.8%-1.2% Citrate Anhyd.Substance 25 gm/m²Adhesive:Type Pre-mixedSupplier National Adhesives (UK)Code 033-1130Filter:Origin of Manufacture (Locally Made, Imported, Etc.) Locally madeTotal Rod Length 108 mm* Dry Wt./1,000 Rods - gms* Wet Wt./1,000 Rods - gmsFinished Wt./1,000 Rods 683.4 gmsPlasticizer:% 8 Type TriacetinAdditive:% - Type -Tow Denier 3.3Y/31,000Filter Rod P.D., Encapsulated 2/5 mmPlug Wrap Type Non-porousPlug Wrap Porosity 3 (Coresta)Width 26.5 mmCircumference 24.55 mmCirc. Grooved Area - mmAnchor Line 1Anchor Line Adhesive Triacetin + TowSeam Adhesive 3341Supplier(s) AmcelUnencapsulated - mmRef. No. -Bobbin Length 4,000 mMaking Equipment:Cigarette Maker Molins Mk. 9Filter Attachment Havni Max 5Filter Rod Maker Havni KDF2/AF2Other -Speed 3500 cigs./min.Speed 3500 cigs./min.Speed 400 m/min.Cigarette Die:*** Die Description Newport Supplier(s) Ex Hong Kong Ref. No. -*** Ink Type/Color Green Supplier(s) Local

(Indicate N/A If Not Applicable)

Prepared by: _____

Date: _____

Approved by: _____

Date: _____

Replaces: _____

Date: _____

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PACKING MATERIALSBrand: NEWPORT 100'S Company: Malaysian Tobacco Co. Bhd.Type of Packaging (Box, Soft Cup, Etc.) Soft CupPackaging Arrangement:

Cigarettes/Pack	<u>20</u>
Packs/Carton	<u>10</u>
Carton/Case	<u>50</u>
Bundles/Case	<u>-</u>
Other	<u>-</u>

Configuration 7-6-7Label: Local printingLayout Soft cupType of Label Material Clay coated paperSupplier(s) LocalGauge 90 gsmType of Printing GrooveInnerframe: N/AColor: Ref. No. Specification Foil Tissue:Width 129 mmFoil Thickness 0.007 mmNet Wt. Metal kgs.Cut-off Length mmTissue Substance 71 gm/m²Color GoldFilm:Type Polypropylene BXT 80Width 132 mmSubstance 18.38 gm/m²Cut-off Length mmBobbin Net. Wt. kgs.Tear-Tape:*** Type PolypropyleneWidth 1.5 mm Color WhitePositioning (from top of pack) mmTab Cut-Off Type ("H", "U", etc.) "U"Ref. No. Cut-off Length mmType of Adhesion Hot melt 3342Inner Core Diameter 29 mm

(Indicate N/A If Not Applicable)

Prepared by: Date: Approved by: Date: Replaces: Date:

PACKING MATERIALS - Cont'd.Brand: NEWPORT 100'S Company: Malaysian Tobacco Co. Bhd.Bundlewrap: N/A

Type of Paper	_____	Ref. No.	_____
Bobbin Width	_____ mm	Substance	_____ gm/m ²
Registered/Continuous	_____	End Fold Type	_____
End Label Dimensions	_____ mm	(Square, Envelope, Etc.)	_____
Made-up Dimensions	_____ mm		

200's Carton:

Type of Board	<u>Solid bleached sulphate</u>	Gauge	<u>0.31</u> mm
Ref. No.	<u>Invercote 'G' 240 gsm</u>	Made-up Dimensions	_____

Outer Wrapper:

Type of Film	<u>Daicel OPP</u>	Cut-off Length	_____ mm
Width	<u>340</u> mm		
Substance	<u>18.3</u> gm/m ²		

Outer Tear-Strip: N/A

Type	_____	Ref. No.	_____
Width	_____ mm	Color	_____
Positioning	_____ mm		

Closure/Tax Stamp/Banderoles:

Specify Type	<u>Clay coated art paper</u>	Ref. No.	_____
Dimensions	<u>19 x 44</u> mm	Supplier(s)	<u>Local</u>
Positioning	_____		

Case: Local

Type	<u>Single wall corrugated board</u>	Ref. No.	<u>C.4(S)</u>
Made-up Dimensions	<u>520 x 470 x 280</u> mm	Resistance (Test No.)	_____

Sealing Tape:

Type	<u>PVC</u>	Ref. No.	_____
Width	<u>50</u> mm	Color	<u>Transparent</u>

(Indicate N/A if Not Applicable)

Prepared by: _____

Date: _____

Approved by: _____

Date: _____

Replaces: _____

Date: _____

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PACKING MATERIALS - Cont'd.Brand: NEWPORT 100'S Company: Malaysian Tobacco Co. Bhd.Packing Equipment:

Packer Type	<u>GDX1</u>	Speed	<u>350</u>	packs/min.
Arbor No.	<u>-</u>			
Cellowrapper	<u>GD</u>	Speed	<u>350</u>	packs/min.
Parceller or Boxer	<u>-</u>	Speed	<u>35</u>	bundles/min.

Other _____

(Indicate N/A IF Not Applicable)

Prepared by: _____

Date: _____

Approved by: _____

Date: _____

Replaces: _____

Date: _____

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