

BASIC WEIGHT SPECIFICATION

COPY

EFFECTIVE DATE: January 5, 1982

BRAND B&H LIGHTS 100'S REGULAR S.P.PRODUCT CODE 510LOCATION LOUISVILLELENGTH 99.5mmDIMENSIONS: TOBACCO ROD LENGTH 68.0mm CIRCUMFERENCE 24.8mm VOLUME 3328.463TIPPING LENGTH 36.0mmCIGARETTE PAPER WIDTH 27.0mmPACK MOISTURE: 12.65%ROD MOISTURE: FILLER: DESCRIPTION B&H Lights 100's Reg. E.T. 10.0% E.S.B. 1 4.8%MAX E.S. 8.25%

ADJUSTMENTS:

E.T. 4.9 % DECREASEE.S. 2.9 % DECREASER.L. .8125 % INCREASEMENTHOL 0 % INCREASEOTHER FLAVOR .25 % DECREASEDENSITY: BASE 25.94094 (Gms./cc) ADJUSTED 24.0635 (Gms./cc)WEIGHTS: FILLER .8008673 (Gms.) 1.7656 (Lbs./1000)PAPER/PASTE .0468747ROD WEIGHT .8477420TIPPING & ADHESIVE .0510342TOTAL LESS PLUG .8987762REASON FOR CHANGE: BLEND CHANGESSUPERSEDES SPECIFICATION DATED: January 13, 1981

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